

SPECIFICATION OF CLOTH SHIRTING BG

1. Material : a) Polyester : 65% ± 1
b) Cotton : 35% ± 1
2. Type of Weave : Plain.
3. Width of Cloth : 150 cm ± 2 Cm.
4. Weight per sq mtr in gm : 165 gm ± 10 gm.
5. No of thread per 2.54cm : a) Warp - 90 | ± 2
b) Weft - 54 |
6. Count of Yarn : a) Warp - $20^{S/2}$ | ± 1
b) Weft - $18^{S/2}$ |
7. Average Breaking strength : a) Warp way - 220 Kg | ± 5 Kg
(10.16 X 16.82 cm strips) in kg b) Weft way - 115 Kg |
8. Percentage of shrinkage : a) Warp-1% (Max)
b) Weft- 1% (Max)
9. Selvage : Maximum 0.60 cm
10. Colour Fastness :
(Grey Scale rating)
a. Washing (Test-2 & 4) : 5
Hot Pressing
i. Dry Condition : 5
ii. Damp Condition : 5
iii. Wet Condition : 5